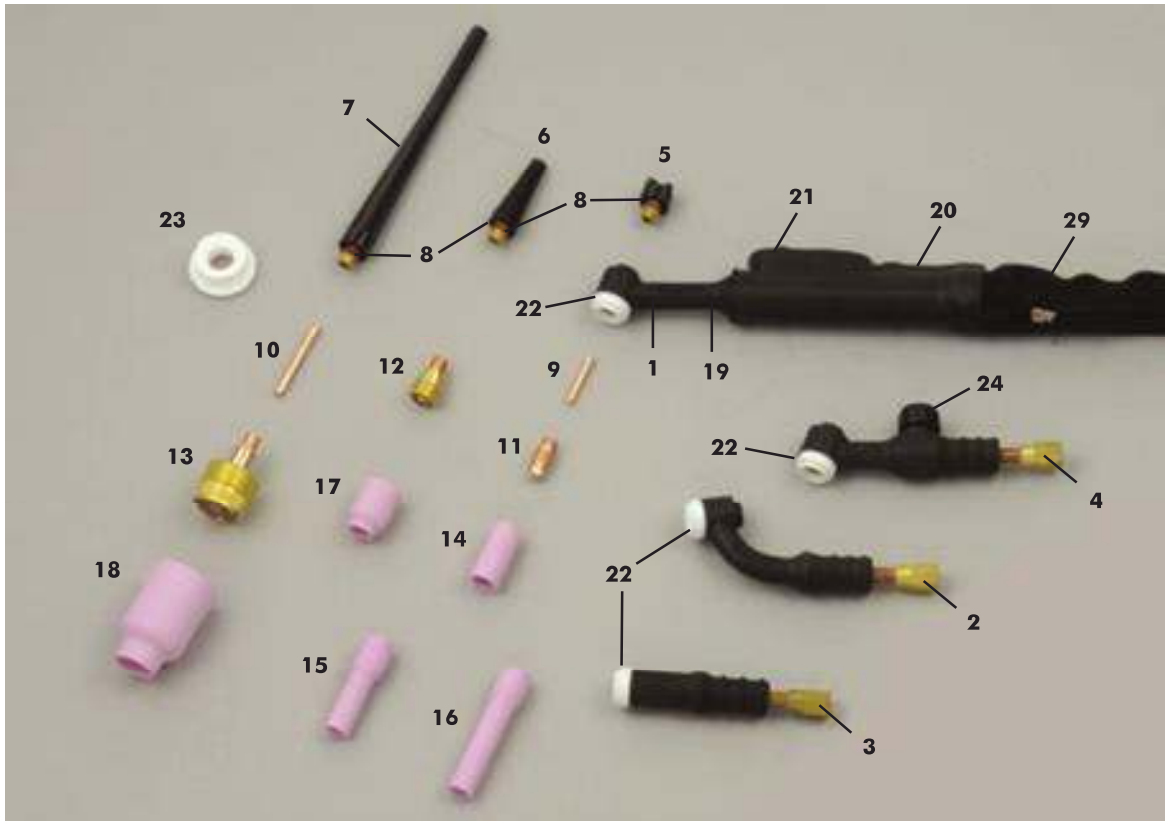


**WP9, WP9F, WP9P, WP9V, COMPATIBLE WELDCRAFT  
Tig Welding Torch Air Cooled - Rating 125 Amps DC, 80 Amps AC**



**TORCHES - BASIC**

Item No	Length	Head Style
WP9-12	12.5ft	Rigid
WP9-25	25ft	Rigid
WP9F-12	12.5ft	Flexible
WP9F-25	25ft	Flexible
WP9P-12	12.5ft	Pencil
WP9P-25	25ft	Pencil
WP9V-12	12.5ft	Valve
WP9V-25	25ft	Valve
WP9AK	Accessory Kit for WP9, WP9F & WP9V	

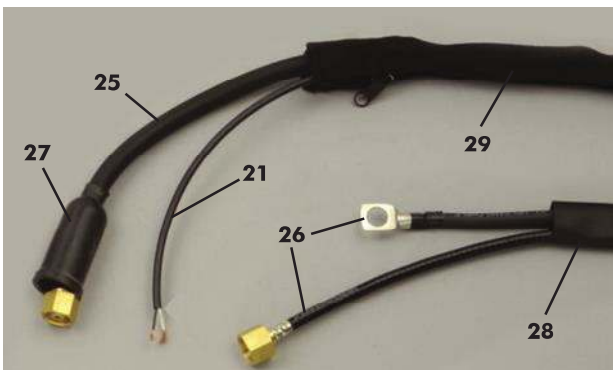
**TORCHES - SWITCHED & SHEATHED**

Item No	Length	Head Style
WP9-12SP	12.5ft	Rigid
WP9-25SP	25ft	Rigid
WP9F-12SP	12.5ft	Flexible
WP9F-25SP	25ft	Flexible
WP9P-12SP	12.5ft	Pencil
WP9P-25SP	25ft	Pencil
WP9V-12SP	12.5ft	Valve
WP9V-25SP	25ft	Valve
WP9PAK	Accessory Kit for WP9P	

**OPTIONAL TWO PIECE CABLES AVAILABLE AT NO EXTRA COST**

FOR LUG TERMINATION ADD -2 TO PART NUMBER eg: WP9-12-2SP  
 FOR DINSE TERMINATION ADD -2D TO PART NUMBER eg: WP9-12-2DSP

**STANDARD CABLE TERMINATIONS:**



**TORCH PACKAGE CONTENTS:**

**BASIC PACKAGE**

Head • Back Cap\* • Handle • Cables

**SWITCH & SHEATHED PACKAGE**

Head • Back Cap\* • Handle • Cables

- Bulbous Style Microswitch c/w 2 Core Cable
- Switch Retaining Boot & Zipper Cover

**STANDARD MONO CABLE FITTINGS**

3/8" Bsp Right Hand Female

**OPTIONAL 2 PIECE CABLE FITTINGS**

3/8" Bsp Right Hand Female On Gas - Lug Termination On Power

\*Excluding Pencil Style

# WP9, WP9F, WP9P, WP9V CONSUMABLES

89

## MAIN CONSUMABLES

Item No	Part No	Description	Pack Qty
1	WP9	Rigid Torch Body	1
2	WP9F	Flexible Torch Body	1
3	WP9P	Pencil Torch Body	1
4	WP9V	Torch Body c/w Argon Valve	1
5	41V33	Short back Cap	1
6	41V35	Medium Back Cap	1
7	41V24	Long Back Cap	1
8	98W77	Back Cap 'O' Ring	10

## COLLETS

9	13N20	Standard .020" (0.5mm)	5
	13N21	Standard .040" (1.0mm)	5
	13N22	Standard 1/16" (1.6mm)	5
10	13N20L	Gas Lens .020" (0.5mm)	5
	13N21L	Gas Lens .040" (1.0mm)	5
	13N22L	Gas Lens 1/16" (1.6mm)	5

## COLLET BODIES

11	13N25	.020" (0.5mm)	5
	13N26	.040" (1.0mm)	5
	13N27	1/16" (1.6mm)	5

## GAS LENS BODIES

12	45V41	Standard .020" (0.5mm)	1
	45V42	Standard .040" (1.0mm)	1
	45V43	Standard 1/16" (1.6mm)	1
13	45V0204S	Large Dia .020"-.040" (0.5 - 1.0mm)	1
	45V116S	Large Dia 1/16" (1.6mm)	1

## CERAMIC CUPS

14	13N08	Standard Cup 1/4" Bore	10
	13N09	Standard Cup 5/16" Bore	10
	13N10	Standard Cup 3/8" Bore	10
	13N11	Standard Cup 7/16" Bore	10
	13N12	Standard Cup 1/2" Bore	10
	13N13	Standard Cup 5/8" Bore	10
15	796F70	Long Cup 3/16" Bore	10
	796F71	Long Cup 1/4" Bore	10
	796F72	Long Cup 5/16" Bore	10
	796F73	Long Cup 3/8" Bore	10
16	796F74	X - Long Cup 3/16" Bore	10
	796F75	X - Long Cup 1/4" Bore	10
	796F76	X - Long Cup 5/16" Bore	10
	796F77	X - Long Cup 3/8" Bore	10

## GAS LENS CUPS

17	53N58	Standard Cup 1/4" Bore	10
	53N59	Standard Cup 5/16" Bore	10
	53N60	Standard Cup 3/8" Bore	10
	53N61	Standard Cup 7/16" Bore	10
	53N61-S	Standard Cup 1/2" Bore	10
18	57N75	Large Dia Cup 3/8" Bore	5
	57N74	Large Dia Cup 1/2" Bore	5
	53N88	Large Dia Cup 5/8" Bore	5
	53N87	Large Dia Cup 3/4" Bore	5

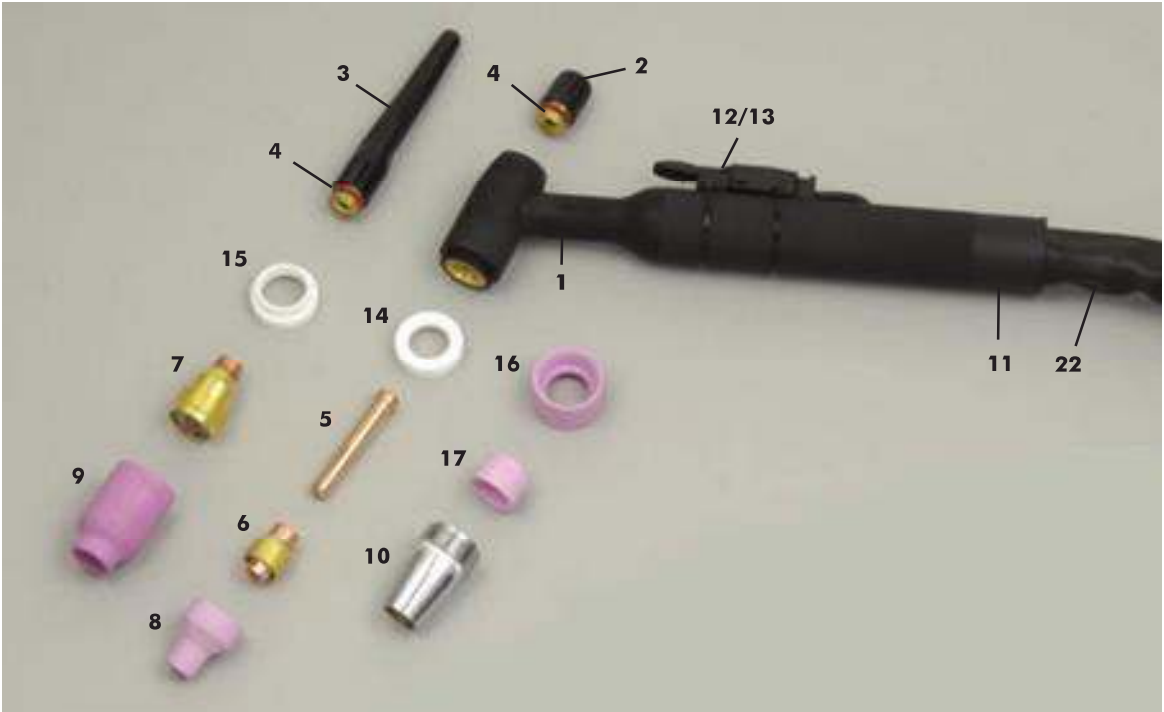
## SECONDARY CONSUMABLES

Item No	Part No	Description	Pack Qty
19	105Z55	Handle - Push On	1
	53N06	Handle - Screw On Old Style	1
20	607664	Switch Retaining Boot - BS1	1
21	950/M	Microswitch - Bulbous Button SW1	1
	950/F	Microswitch - Flat Button SW1-F	1
	950-40	Bulbous Microswitch c/w 4mt Cable	1
	950-80	Bulbous Microswitch c/w 8mt Cable	1
	950F-40	Flat Microswitch c/w 4mt Cable	1
	950F-80	Flat Microswitch c/w 8mt Cable	1
22	598882	Standard Heatshield	1
23	54N63-20	Large Gas Lens Heatshield	1
24	VS-2	Valve Stem WP9V Head	1
25	57Y01	Mono Power Cable Assy 12.5ft - 3/8" Bsp	1
	57Y03	Mono Power Cable Assy 25ft - 3/8" Bsp	1
26	57Y01-2	2 Piece Power Cable Assy 12.5ft - Lug / 3/8" Bsp	1
	57Y03-2	2 Piece Power Cable Assy 25ft - Lug / 3/8" Bsp	1
27	0315071	Insulation Boot	5
28	SP9002	Neoprene Protective Cover	1 mtr
29	ZC917-10B	10ft Zipper Cover	1
	ZC917-22B	22ft Zipper Cover	1

## ALTERNATIVE 2 PIECE CABLE TERMINATIONS:



**WP12, COMPATIBLE WELDCRAFT**  
**Tig Welding Torch Water Cooled - Rating 500 Amps DC, 300 Amps AC**



**TORCH PACKAGES**

**BASIC TORCHES**

Item No	Length	Head Style
WP12-12	12.5ft	Rigid
WP12-25	25ft	Rigid
WP12AK	Accessory Kit	

**SWITCHED & SHEATHED TORCHES**

Item No	Length	Head Style
WP12-12SP	12.5ft	Rigid
WP12-25SP	25ft	Rigid

**TORCH PACKAGE CONTENTS:**

**BASIC PACKAGE**

Head • Back Cap\* • Handle • Cables

**STANDARD CABLE FITTINGS**

3/8" Bsp Right Hand Female Connections On  
 Power / Water Drain - Argon & Water in Cables

**TORCH PACKAGE CONTENTS:**

**SWITCH & SHEATHED PACKAGE**

Head • Back Cap\* • Handle • Cables

- Lever Style Microswitch c/w 2 Core Cable
- Neoprene Cover

**STANDARD CABLE FITTINGS**

3/8" Bsp Right Hand Female Connections On  
 Power / Water Drain - Argon & Water in Cables

**CABLE TERMINATIONS:**



# WP12 CONSUMABLES

91

## MAIN CONSUMABLES

Item No	Part No	Description	Pack Qty
1	WP12	Rigid Torch Body	1
2	56Y45	Short Back Cap	1
3	56Y44	Long Back Cap	1
4	85W50	Back Cap 'O' Ring	10

### COLLETS

5	85Z14	Standard 1/16" (1.6mm)	2
	85Z15	Standard 3/32" (2.4mm)	2
	85Z16	Standard 1/8" (3.2mm)	2
	85Z17	Standard 5/32" (4.0mm)	2
	85Z18	Standard 3/16" (4.8mm)	2
	85Z19	Standard 1/4" (6.4mm)	2

### COLLET BODIES

6	11WP65	1/16" to 1/4" (1.6mm - 6.4mm)	2
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### GAS LENS BODIES

7	11GL16	1/16" (1.6mm)	1
	11GL32	3/32" (2.4mm)	1
	11GL18	1/8" (3.2mm)	1
	11GL53	5/32" (4.0mm)	1
	11GL36	3/16" (4.8mm)	1

### CERAMIC CUPS

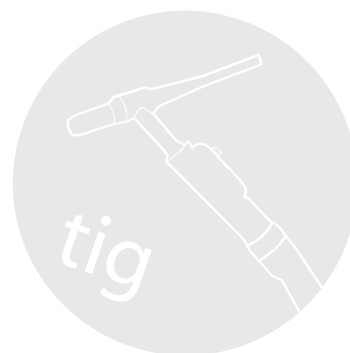
8	14N57	Standard Cup 1/4" Bore	10
	14N58	Standard Cup 5/16" Bore	10
	14N59	Standard Cup 3/8" Bore	10
	14N60	Standard Cup 7/16" Bore	10
	14N61	Standard Cup 1/2" Bore	10
	14N61-10	Standard Cup 5/8" Bore	10
	14N61-12	Standard Cup 3/4" Bore	10
	14N68	Long Cup 1/4" Bore	10
	14N69	Long Cup 5/16" Bore	10
	14N70	Long Cup 3/8" Bore	10
	14N71	Long Cup 7/16" Bore	10
	14N72	Long Cup 1/2" Bore	10

### GAS LENS CUPS

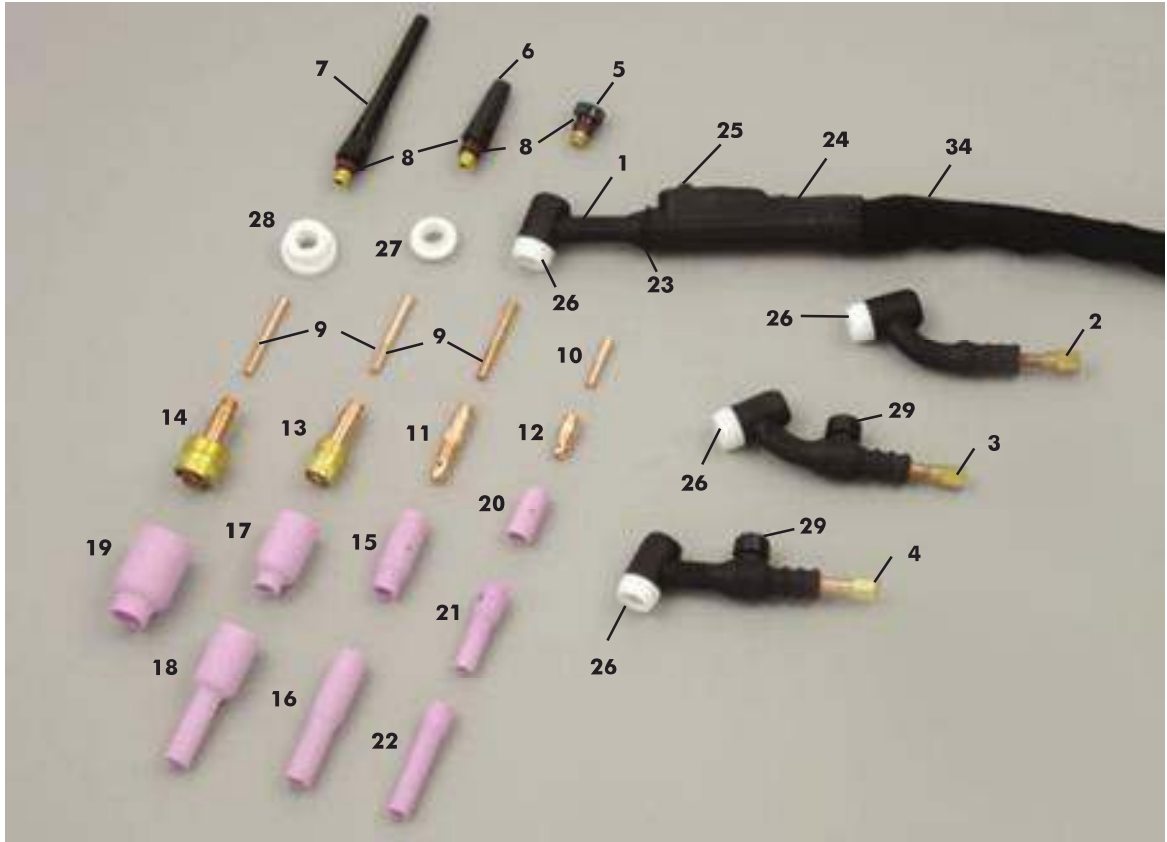
9	57N75	Large Dia Cup 3/8" Bore	5
	57N74	Large Dia Cup 1/2" Bore	5
	53N88	Large Dia Cup 5/8" Bore	5
	53N87	Large Dia Cup 3/4" Bore	5
	53N89	Large Dia Cup 15/16" Bore Short Length	5
10	86Z01	Metal Cup 3/8" Bore	1
	86Z02	Metal Cup 1/2" Bore	1
	86Z03	Metal Cup 5/8" Bore	1
	86Z06	Metal Cup 3/4" Bore	1

## SECONDARY CONSUMABLES

Item No	Part No	Description	Pack Qty
11	85WP13	Handle - Push On	1
12	950/L	Lever Microswitch	1
13	950L-40	Lever Switch c/w 4mt Cable	1
	950L-80	Lever Switch c/w 8mt Cable	1
14	12NG	Nozzle Gasket	1
15	12GLG	Gas Lens Gasket	1
16	12MNG	Metal Nozzle Gasket	1
17	85Z99	Insulator Sleeve for Metal Nozzles	1
18	40V84R	Power Cable Assy 12.5ft - 3/8" Bsp	1
	40V84RL	Power Cable Assy 25ft - 3/8" Bsp	1
19	40V82R	Argon Hose Assy 12.5ft - 3/8" Bsp	1
	40V82RL	Argon Hose Assy 25ft - 3/8" Bsp	1
20	40V83R	Water Hose Assy 12.5ft - 3/8" Bsp	1
	40V83RL	Water Hose Assy 25ft - 3/8" Bsp	1
21	0315071	Insulation Boot	5
22	6091	Neoprene Protective Cover	1 mtr



**WP17, WP17F, WP17FV, WP17V, COMPATIBLE WELDCRAFT  
Tig Welding Torch Air Cooled - Rating 150 Amps DC, 120 Amps AC**



**TORCHES - BASIC**

Item No	Length	Head Style
WP17-12	12.5ft	Rigid
WP17-25	25ft	Rigid
WP17F-12	12.5ft	Flexible
WP17F-25	25ft	Flexible
WP17FV-12	12.5ft	Flexible/Valve
WP17FV-25	25ft	Flexible/Valve
WP17V-12	12.5ft	Valve
WP17V-25	25ft	Valve
WP17AK	Accessory Kit	

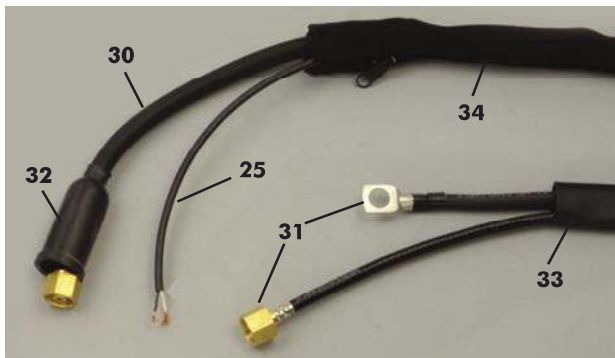
**TORCHES - SWITCHED & SHEATHED**

Item No	Length	Head Style
WP17-12SP	12.5ft	Rigid
WP17-25SP	25ft	Rigid
WP17F-12SP	12.5ft	Flexible
WP17F-25SP	25ft	Flexible
WP17FV-12SP	12.5ft	Flexible/Valve
WP17FV-25SP	25ft	Flexible/Valve
WP17V-12SP	12.5ft	Valve
WP17V-25SP	25ft	Valve

**OPTIONAL TWO PIECE CABLES AVAILABLE AT NO EXTRA COST**

FOR LUG TERMINATION ADD -2 TO PART NUMBER eg: WP17-12-2SP  
FOR DINSE TERMINATION ADD -2D TO PART NUMBER eg: WP17-12-2DSP

**CABLE TERMINATIONS:**



**TORCH PACKAGE CONTENTS:**

**BASIC PACKAGE**

Head • Back Cap • Handle • Cables

**SWITCH & SHEATHED PACKAGE**

Head • Back Cap • Handle • Cables

- Bulbous Style Microswitch c/w 2 Core Cable
- Switch Retaining Boot & Zipper Cover

**STANDARD MONO CABLE FITTINGS**

3/8" Bsp Right Hand Female

**OPTIONAL 2 PIECE CABLE FITTINGS**

3/8" Bsp Right Hand Female On Gas - Lug Termination On Power

# WP17, WP17F, WP17FV, WP17V

## CONSUMABLES

93

### MAIN CONSUMABLES

Item No	Part No	Description	Pack Qty
1	WP17	Rigid Torch Body	1
2	WP17F	Flexible Torch Body	1
3	WP17FV	Flexible Torch Body c/w Argon Valve	1
4	WP17V	Torch Body c/w Argon Valve	1
5	57Y04	Short back Cap	1
6	300M	Medium Back Cap	1
7	57Y02	Long Back Cap	1
8	98W18	Back Cap 'O' Ring	10

### COLLETS

9	10N21	Standard .020" (0.5mm)	5
	10N22	Standard .040" (1.0mm)	5
	10N23	Standard 1/16" (1.6mm)	5
	10N26	Standard 5/64" (2.0mm)	5
	10N24	Standard 3/32" (2.4mm)	5
10	10N21S	Stubby .020" (0.5mm)	5
	10N22S	Stubby .040" (1.0mm)	5
	10N23S	Stubby 1/16" (1.6mm)	5
	10N24S	Stubby 3/32" (2.4mm)	5

### COLLET BODIES

11	10N29	Standard .020" (0.5mm)	5
	10N30	Standard .040" (1.0mm)	5
	10N31	Standard 1/16" (1.6mm)	5
	10N32	Standard 3/32" (2.4mm)	5
12	17CB20	Stubby .020"- 1/8" (0.5 - 3.2mm)	5

### GAS LENS BODIES

13	45V29	Standard .020" (0.5mm)	1
	45V24	Standard .040" (1.0mm)	1
	45V25	Standard 1/16" (1.6mm)	1
	45V26	Standard 3/32" (2.4mm)	1
14	45V0204	Large Dia .020"-.040" (0.5 - 1.0mm)	1
	45V116	Large Dia 1/16" (1.6mm)	1
	45V64	Large Dia 3/32" (2.4mm)	1

### CERAMIC CUPS

15	10N50	Standard Cup 1/4" Bore	10
	10N49	Standard Cup 5/16" Bore	10
	10N48	Standard Cup 3/8" Bore	10
	10N47	Standard Cup 7/16" Bore	10
	10N46	Standard Cup 1/2" Bore	10
	10N45	Standard Cup 5/8" Bore	10
	10N44	Standard Cup 3/4" Bore	10
16	10N50L	Long Cup 1/4" Bore	10
	10N49L	Long Cup 5/16" Bore	10
	10N48L	Long Cup 3/8" Bore	10
	10N47L	Long Cup 7/16" Bore	10

### GAS LENS CUPS

17	54N18	Standard Cup 1/4" Bore	10
	54N17	Standard Cup 5/16" Bore	10
	54N16	Standard Cup 3/8" Bore	10
	54N15	Standard Cup 7/16" Bore	10
	54N14	Standard Cup 1/2" Bore	10
	54N19	Standard Cup 11/16" Bore	10
18	54N17L	Long Cup 5/16" Bore	10
	54N16L	Long Cup 3/8" Bore	10
	54N15L	Long Cup 7/16" Bore	10
	54N14L	Long Cup 1/2" Bore	10
19	57N75	Large Dia Cup 3/8" Bore	5
	57N74	Large Dia Cup 1/2" Bore	5
	53N88	Large Dia Cup 5/8" Bore	5
	53N87	Large Dia Cup 3/4" Bore	5

### CERAMIC CUPS FOR USE WITH ITEM 12

Item No	Part No	Description	Pack Qty
20	13N08	Standard Cup 1/4" Bore	10
	13N09	Standard Cup 5/16" Bore	10
	13N10	Standard Cup 3/8" Bore	10
	13N11	Standard Cup 7/16" Bore	10
	13N12	Standard Cup 1/2" Bore	10
	13N13	Standard Cup 5/8" Bore	10
21	796F70	Long Cup 3/16" Bore	10
	796F71	Long Cup 1/4" Bore	10
	796F72	Long Cup 5/16" Bore	10
	796F73	Long Cup 3/8" Bore	10
22	796F74	X - Long Cup 3/16" Bore	10
	796F75	X - Long Cup 1/4" Bore	10
	796F76	X - Long Cup 5/16" Bore	10
	796F77	X - Long Cup 3/8" Bore	10

### SECONDARY CONSUMABLES

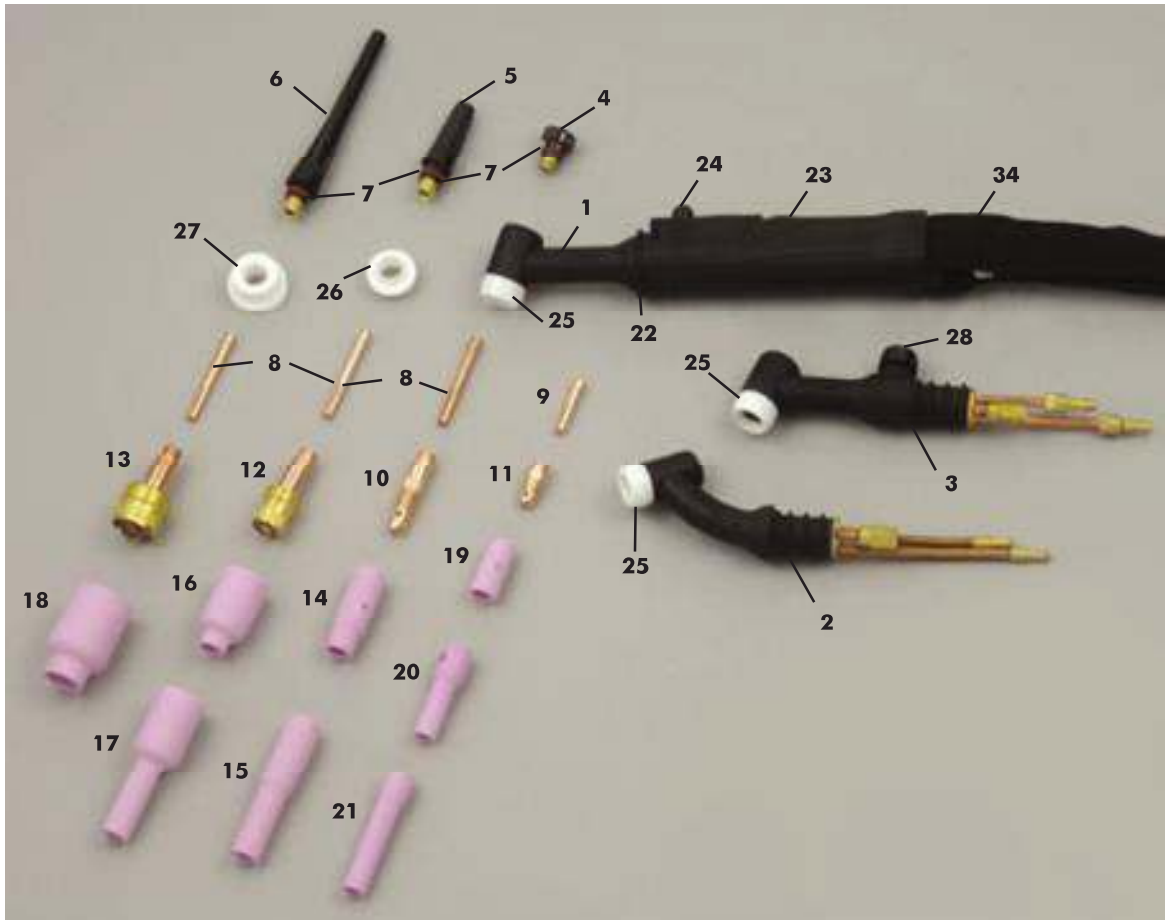
23	105Z55	Handle - Push On	1
24	607664	Switch Retaining Boot - BS1	1
25	950/M	Microswitch - Bulbous Button SW1	1
	950/F	Microswitch - Flat Button SW1-F	1
	950-40	Bulbous Microswitch c/w 4mt Cable	1
	950-80	Bulbous Microswitch c/w 8mt Cable	1
	950F-40	Flat Microswitch c/w 4mt Cable	1
	950F-80	Flat Microswitch c/w 8mt Cable	1
26	18CG	Standard Heatshield	1
27	54N01	Gas Lens Heatshield	1
28	54N63	Large Gas Lens Insulator	1
29	VS-2	Valve Stem WP17V & WP17FV Head	1
30	57Y01	Mono Power Cable Assy 12.5ft - 3/8" Bsp	1
	57Y03	Mono Power Cable Assy 25ft - 3/8" Bsp	1
31	57Y01-2	2 Piece Power Cable Assy 12.5ft - Lug / 3/8" Bsp	1
	57Y03-2	2 Piece Power Cable Assy 25ft - Lug / 3/8" Bsp	1
32	0315071	Insulation Boot	5
33	SP9002	Neoprene Protective Cover	1 mtr
34	ZC917-10B	10ft Zipper Cover	1
	ZC917-22B	22ft Zipper Cover	1

### ALTERNATIVE 2 PIECE CABLE TERMINATIONS:





**WP18, WP18F, WP18V, COMPATIBLE WELDCRAFT  
Tig Welding Torch Water Cooled - Rating 350 Amps DC, 250 Amps AC**



**TORCH PACKAGES**

**TORCHES - BASIC**

Item No	Length	Head Style
WP18-12	12.5ft	Rigid
WP18-25	25ft	Rigid
WP18F-12	12.5ft	Flexible
WP18F-25	25ft	Flexible
WP18V-12	12.5ft	Valve
WP18V-25	25ft	Valve
WP18AK	Accessory Kit	

**TORCHES - SWITCHED & SHEATHED**

Item No	Length	Head Style
WP18-12SP	12.5ft	Rigid
WP18-25SP	25ft	Rigid
WP18F-12SP	12.5ft	Flexible
WP18F-25SP	25ft	Flexible
WP18V-12SP	12.5ft	Valve
WP18V-25SP	25ft	Valve

**CABLE TERMINATIONS:**



**TORCH PACKAGE CONTENTS:**

**BASIC PACKAGE**

Head • Back Cap • Handle • Cables

**SWITCH & SHEATHED PACKAGE**

Head • Back Cap • Handle • Cables

- Bulbous Style Microswitch c/w 2 Core Cable
- Switch Retaining Boot & Zipper Cover

**STANDARD CABLE FITTINGS**

3/8" Bsp Right Hand Female Connections On Power / Water Drain - Argon & Water in Cables

# WP18, WP18F, WP18V CONSUMABLES

95

## MAIN CONSUMABLES

Item No	Part No	Description	Pack Qty
1	WP18	Rigid Torch Body	1
2	WP18F	Flexible Torch Body	1
3	WP18V	Torch Body c/w Argon Valve	1
4	57Y04	Short back Cap	1
5	300M	Medium Back Cap	1
6	57Y02	Long Back Cap	1
7	98W18	Back Cap 'O' Ring	10

### COLLETS

8	10N21	Standard .020" (0.5mm)	5
	10N22	Standard .040" (1.0mm)	5
	10N23	Standard 1/16" (1.6mm)	5
	10N26	Standard 5/64" (2.0mm)	5
	10N24	Standard 3/32" (2.4mm)	5
	10N25	Standard 1/8" (3.2mm)	5
	54N20	Standard 5/32" (4.0mm)	5
9	10N21S	Stubby .020" (0.5mm)	5
	10N22S	Stubby .040" (1.0mm)	5
	10N23S	Stubby 1/16" (1.6mm)	5
	10N24S	Stubby 3/32" (2.4mm)	5
	10N25S	Stubby 1/8" (3.2mm)	5

### COLLET BODIES

10	10N29	Standard .020" (0.5mm)	5
	10N30	Standard .040" (1.0mm)	5
	10N31	Standard 1/16" (1.6mm)	5
	10N32	Standard 3/32" (2.4mm)	5
	10N28	Standard 1/8" (3.2mm)	5
	406488	Standard 5/32" (4.0mm)	5
11	17CB20	Stubby .020"- 1/8" (0.5 - 3.2mm)	5

### GAS LENS BODIES

12	45V29	Standard .020" (0.5mm)	1
	45V24	Standard .040" (1.0mm)	1
	45V25	Standard 1/16" (1.6mm)	1
	45V26	Standard 3/32" (2.4mm)	1
	45V27	Standard 1/8" (3.2mm)	1
	45V28	Standard 5/32" (4.0mm)	1
13	45V0204	Large Dia .020"-.040" (0.5 - 1.0mm)	1
	45V116	Large Dia 1/16" (1.6mm)	1
	45V64	Large Dia 3/32" (2.4mm)	1
	995795	Large Dia 1/8" (3.2mm)	1
	45V63	Large Dia 5/32" (4.0mm)	1

### CERAMIC CUPS

14	10N50	Standard Cup 1/4" Bore	10
	10N49	Standard Cup 5/16" Bore	10
	10N48	Standard Cup 3/8" Bore	10
	10N47	Standard Cup 7/16" Bore	10
	10N46	Standard Cup 1/2" Bore	10
	10N45	Standard Cup 5/8" Bore	10
	10N44	Standard Cup 3/4" Bore	10
15	10N50L	Long Cup 1/4" Bore	10
	10N49L	Long Cup 5/16" Bore	10
	10N48L	Long Cup 3/8" Bore	10
	10N47L	Long Cup 7/16" Bore	10

## GAS LENS CUPS

Item No	Part No	Description	Pack Qty
16	54N18	Standard Cup 1/4" Bore	10
	54N17	Standard Cup 5/16" Bore	10
	54N16	Standard Cup 3/8" Bore	10
	54N15	Standard Cup 7/16" Bore	10
	54N14	Standard Cup 1/2" Bore	10
	54N19	Standard Cup 11/16" Bore	10
17	54N17L	Long Cup 5/16" Bore	10
	54N16L	Long Cup 3/8" Bore	10
	54N15L	Long Cup 7/16" Bore	10
	54N14L	Long Cup 1/2" Bore	10
18	57N75	Large Dia Cup 3/8" Bore	5
	57N74	Large Dia Cup 1/2" Bore	5
	53N88	Large Dia Cup 5/8" Bore	5
	53N87	Large Dia Cup 3/4" Bore	5

### CERAMIC CUPS FOR USE WITH ITEM 11

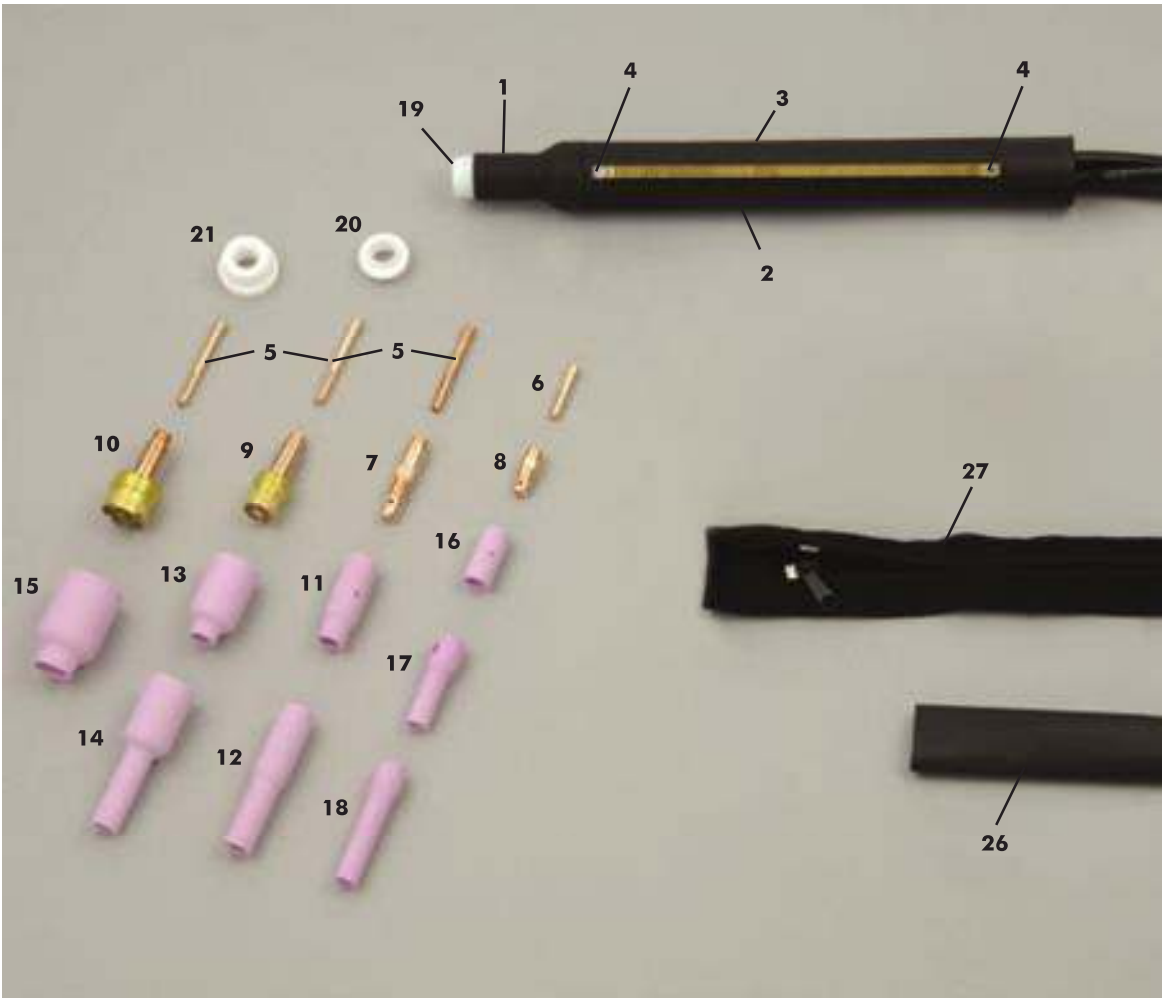
19	13N08	Standard Cup 1/4" Bore	10
	13N09	Standard Cup 5/16" Bore	10
	13N10	Standard Cup 3/8" Bore	10
	13N11	Standard Cup 7/16" Bore	10
	13N12	Standard Cup 1/2" Bore	10
	13N13	Standard Cup 5/8" Bore	10
20	796F70	Long Cup 3/16" Bore	10
	796F71	Long Cup 1/4" Bore	10
	796F72	Long Cup 5/16" Bore	10
	796F73	Long Cup 3/8" Bore	10
21	796F74	X - Long Cup 3/16" Bore	10
	796F75	X - Long Cup 1/4" Bore	10
	796F76	X - Long Cup 5/16" Bore	10
	796F77	X - Long Cup 3/8" Bore	10

## SECONDARY CONSUMABLES

22	10N15	Handle - Push On	1
23	607663	Switch Retaining Boot - BL1	1
24	950/M	Microswitch - Bulbous Button SW1	1
	950/F	Microswitch - Flat Button SW1-F	1
	950-40	Bulbous Microswitch c/w 4mt Cable	1
	950-80	Bulbous Microswitch c/w 8mt Cable	1
	950F-40	Flat Microswitch c/w 4mt Cable	1
	950F-80	Flat Microswitch c/w 8mt Cable	1
25	18CG	Standard Heatshield	1
26	54N01	Gas Lens Heatshield	1
27	54N63	Large Gas Lens Insulator	1
28	VS-1	Valve Stem WP18V	1
29	40V64	Power Cable Assy 12.5ft - 3/8" Bsp	1
	41V29	Power Cable Assy 25ft - 3/8" Bsp	1
30	45V07	Argon Hose Assy 12.5ft - 3/8" Bsp	1
	45V08	Argon Hose Assy 25ft - 3/8" Bsp	1
31	40V74	Water Hose Assy 12.5ft - 3/8" Bsp	1
	41V32	Water Hose Assy 25ft - 3/8" Bsp	1
32	0315071	Insulation Boot	5
33	6091	Neoprene Protective Cover	1 mtr
34	ZC1826-10B	10ft Zipper Cover	1
	ZC1826-22B	22ft Zipper Cover	1



**WP18P COMPATIBLE WELDCRAFT**  
**Tig Welding Torch Water Cooled - Rating 350 Amps DC, 250 Amps AC**



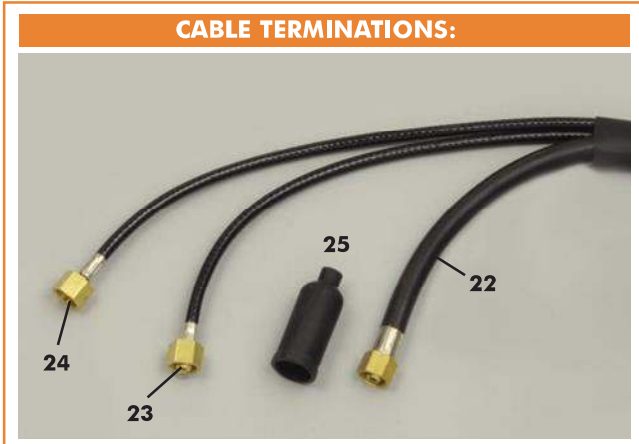
**TORCH PACKAGES**

TORCHES - BASIC		
Item No	Length	Head Style
WP18P-12	12.5ft	Machine
WP18P-25	25ft	Machine
WP18PAK	Accessory Kit	

**TORCH PACKAGE CONTENTS**

**BASIC PACKAGE**  
 Head • 32 DP Rack • Handle • Cables

**STANDARD CABLE FITTINGS**  
 3/8" Bsp Right Hand Female Connections On  
 Power / Water Drain - Argon & Water in Cables



# WP18P CONSUMABLES

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## MAIN CONSUMABLES

Item No	Part No	Description	Pack Qty
1	WP18P	Machine Torch Body	1
2	18PB	Barrel	1
3	18R32	Rack 32 DP	1
4	18R-1	Screw for 18R32	2

### COLLETS

5	10N21	Standard .020" (0.5mm)	5
	10N22	Standard .040" (1.0mm)	5
	10N23	Standard 1/16" (1.6mm)	5
	10N26	Standard 5/64" (2.0mm)	5
	10N24	Standard 3/32" (2.4mm)	5
	10N25	Standard 1/8" (3.2mm)	5
	54N20	Standard 5/32" (4.0mm)	5
6	10N21S	Stubby .020" (0.5mm)	5
	10N22S	Stubby .040" (1.0mm)	5
	10N23S	Stubby 1/16" (1.6mm)	5
	10N24S	Stubby 3/32" (2.4mm)	5
	10N25S	Stubby 1/8" (3.2mm)	5

### COLLET BODIES

7	10N29	Standard .020" (0.5mm)	5
	10N30	Standard .040" (1.0mm)	5
	10N31	Standard 1/16" (1.6mm)	5
	10N32	Standard 3/32" (2.4mm)	5
	10N28	Standard 1/8" (3.2mm)	5
	406488	Standard 5/32" (4.0mm)	5
8	17CB20	Stubby .020" - 1/8" (0.5 - 3.2mm)	5

### GAS LENS BODIES

9	45V29	Standard .020" (0.5mm)	1
	45V24	Standard .040" (1.0mm)	1
	45V25	Standard 1/16" (1.6mm)	1
	45V26	Standard 3/32" (2.4mm)	1
	45V27	Standard 1/8" (3.2mm)	1
	45V28	Standard 5/32" (4.0mm)	1
10	45V0204	Large Dia .020"-.040" (0.5 - 1.0mm)	1
	45V116	Large Dia 1/16" (1.6mm)	1
	45V64	Large Dia 3/32" (2.4mm)	1
	995795	Large Dia 1/8" (3.2mm)	1
	45V63	Large Dia 5/32" (4.0mm)	1

### CERAMIC CUPS

11	10N50	Standard Cup 1/4" Bore	10
	10N49	Standard Cup 5/16" Bore	10
	10N48	Standard Cup 3/8" Bore	10
	10N47	Standard Cup 7/16" Bore	10
	10N46	Standard Cup 1/2" Bore	10
	10N45	Standard Cup 5/8" Bore	10
	10N44	Standard Cup 3/4" Bore	10
12	10N50L	Long Cup 1/4" Bore	10
	10N49L	Long Cup 5/16" Bore	10
	10N48L	Long Cup 3/8" Bore	10
	10N47L	Long Cup 7/16" Bore	10

## GAS LENS CUPS

Item No	Part No	Description	Pack Qty
13	54N18	Standard Cup 1/4" Bore	10
	54N17	Standard Cup 5/16" Bore	10
	54N16	Standard Cup 3/8" Bore	10
	54N15	Standard Cup 7/16" Bore	10
	54N14	Standard Cup 1/2" Bore	10
	54N19	Standard Cup 11/16" Bore	10
14	54N17L	Long Cup 5/16" Bore	10
	54N16L	Long Cup 3/8" Bore	10
	54N15L	Long Cup 7/16" Bore	10
	54N14L	Long Cup 1/2" Bore	10
15	57N75	Large Dia Cup 3/8" Bore	5
	57N74	Large Dia Cup 1/2" Bore	5
	53N88	Large Dia Cup 5/8" Bore	5
	53N87	Large Dia Cup 3/4" Bore	5

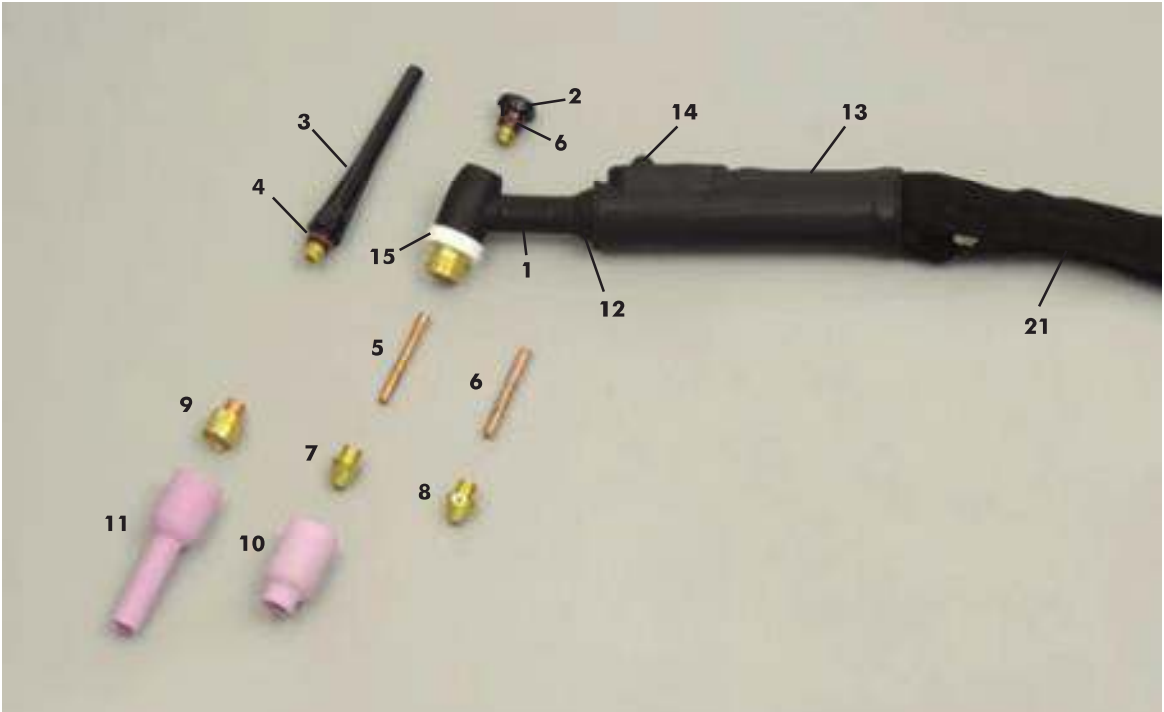
### CERAMIC CUPS FOR USE WITH ITEM 8

16	13N08	Standard Cup 1/4" Bore	10
	13N09	Standard Cup 5/16" Bore	10
	13N10	Standard Cup 3/8" Bore	10
	13N11	Standard Cup 7/16" Bore	10
	13N12	Standard Cup 1/2" Bore	10
	13N13	Standard Cup 5/8" Bore	10
17	796F70	Long Cup 3/16" Bore	10
	796F71	Long Cup 1/4" Bore	10
	796F72	Long Cup 5/16" Bore	10
	796F73	Long Cup 3/8" Bore	10
18	796F74	X - Long Cup 3/16" Bore	10
	796F75	X - Long Cup 1/4" Bore	10
	796F76	X - Long Cup 5/16" Bore	10
	796F77	X - Long Cup 3/8" Bore	10

## SECONDARY CONSUMABLES

19	18CG	Standard Heatshield	1
20	54N01	Gas Lens Heatshield	1
21	54N63	Large Gas Lens Insulator	1
22	40V64	Power Cable Assy 12.5ft - 3/8" Bsp	1
	41V29	Power Cable Assy 25ft - 3/8" Bsp	1
23	45V07	Argon Hose Assy 12.5ft - 3/8" Bsp	1
	45V08	Argon Hose Assy 25ft - 3/8" Bsp	1
24	40V74	Water Hose Assy 12.5ft - 3/8" Bsp	1
	41V32	Water Hose Assy 25ft - 3/8" Bsp	1
25	0315071	Insulation Boot	5
26	6091	Neoprene Protective Cover	1 mtr
27	ZC1826-10B	10ft Zipper Cover	1
	ZC1826-22B	22ft Zipper Cover	1
28	7-2827	Pinion Assy	1

## WP18SC COMPATIBLE WELDCRAFT Tig Welding Torch Water Cooled - Rating 400 Amps DC, 275 Amps AC



### TORCH PACKAGES

#### TORCHES - BASIC

Item No	Length	Head Style
WP18SC-12	12.5ft	Rigid
WP18SC-25	25ft	Rigid
WP18SCAK	Accessory Kit	

#### TORCHES - SWITCHED & SHEATHED

Item No	Length	Head Style
WP18SC-12SP	12.5ft	Rigid
WP18SC-25SP	25ft	Rigid

#### TORCH PACKAGE CONTENTS:

##### BASIC PACKAGE

Head • Back Cap • Handle • Cables  
**STANDARD CABLE FITTINGS**  
 3/8" Bsp Right Hand Female Connections On  
 Power / Water Drain - Argon & Water in Cables

#### TORCH PACKAGE CONTENTS:

##### SWITCH & SHEATHED PACKAGE

Head • Back Cap • Handle • Cables  
 • Bulbous Style Microswitch c/w 2 Core Cable  
 • Switch Retaining Boot & Zipper Cover  
**STANDARD CABLE FITTINGS**  
 3/8" Bsp Right Hand Female Connections On  
 Power / Water Drain - Argon & Water in Cables

#### CABLE TERMINATIONS:



# WP18SC CONSUMABLES

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## MAIN CONSUMABLES

Item No	Part No	Description	Pack Qty
1	WP18SC	Rigid Torch Body	1
2	57Y04	Short back Cap	1
3	57Y02	Long Back Cap	1
4	98W18	Back Cap 'O' Ring	10

### COLLETS

5	10N21	Standard .020" (0.5mm)	5
	10N22	Standard .040" (1.0mm)	5
	10N23	Standard 1/16" (1.6mm)	5
	10N26	Standard 5/64" (2.0mm)	5
	10N24	Standard 3/32" (2.4mm)	5
	10N25	Standard 1/8" (3.2mm)	5
	54N20	Standard 5/32" (4.0mm)	5
6	10N25HD	Heavy Duty 1/8" (3.2mm)	5
	54N20HD	Heavy Duty 5/32" (4.0mm)	5
	18C36	Heavy Duty 3/16" (4.8mm)	5

### COLLET BODIES

7	NCB-53	Standard Nose Collet Body	1
8	NCB-36	Heavy Duty Nose Collet Body	1

### GAS LENS BODIES

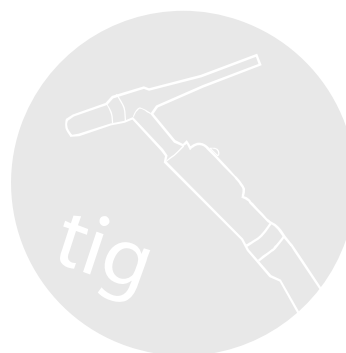
9	18GL02	Standard .020" (0.5mm)	2
	18GL04	Standard .040" (1.0mm)	2
	18GL16	Standard 1/16" (1.6mm)	2
	18GL32	Standard 3/32" (2.4mm)	2
	18GL18	Standard 1/8" (3.2mm)	2
	18GL53	Standard 5/32" (4.0mm)	2
	18GL36	Standard 3/16" (4.8mm)	2

### CERAMIC CUPS

10	54N18	Standard Cup 1/4" Bore	10
	54N17	Standard Cup 5/16" Bore	10
	54N16	Standard Cup 3/8" Bore	10
	54N15	Standard Cup 7/16" Bore	10
	54N14	Standard Cup 1/2" Bore	10
	54N19	Standard Cup 11/16" Bore	10
11	54N17L	Long Cup 5/16" Bore	10
	54N16L	Long Cup 3/8" Bore	10
	54N15L	Long Cup 7/16" Bore	10
	54N14L	Long Cup 1/2" Bore	10

## SECONDARY CONSUMABLES

Item No	Part No	Description	Pack Qty
12	10N15	Handle - Push On	1
13	607663	Switch Retaining Boot - BL1	1
14	950/M	Microswitch - Bulbous Button SW1	1
	950/F	Microswitch - Flat Button SW1-F	1
	950-40	Bulbous Microswitch c/w 4mt Cable	1
	950-80	Bulbous Microswitch c/w 8mt Cable	1
	950F-40	Flat Microswitch c/w 4mt Cable	1
	950F-80	Flat Microswitch c/w 8mt Cable	1
15	18NG	Nozzle Gasket	1
16	40V64	Power Cable Assy 12.5ft - 3/8" Bsp	1
	41V29	Power Cable Assy 25ft - 3/8" Bsp	1
17	45V07	Argon Hose Assy 12.5ft - 3/8" Bsp	1
	45V08	Argon Hose Assy 25ft - 3/8" Bsp	1
18	40V74	Water Hose Assy 12.5ft - 3/8" Bsp	1
	41V32	Water Hose Assy 25ft - 3/8" Bsp	1
19	0315071	Insulation Boot	5
20	6091	Neoprene Protective Cover	1 mtr
21	ZC1826-10B	10ft Zipper Cover	1
	ZC1826-22B	22ft Zipper Cover	1



**WP20, WP20F, WP20P, WP25, COMPATIBLE WELDCRAFT  
Tig Welding Torch Water Cooled - Rating 250 Amps DC, 175 Amps AC**



**TORCH PACKAGES**

**TORCHES - BASIC**

Item No	Length	Head Style
WP20-12	12.5ft	Rigid
WP20-25	25ft	Rigid
WP20F-12	12.5ft	Flexible
WP20F-25	25ft	Flexible
WP20P-12	12.5ft	Pencil
WP20P-25	25ft	Pencil
WP25-12	12.5ft	Flexible Pencil
WP25-25	25ft	Flexible Pencil

WP20AK      Accessory Kit for  
WP20, WP20F & WP25

**TORCHES - SWITCHED & SHEATHED**

Item No	Length	Head Style
WP20-12SP	12.5ft	Rigid
WP20-25SP	25ft	Rigid
WP20F-12SP	12.5ft	Flexible
WP20F-25SP	25ft	Flexible
WP20P-12SP	12.5ft	Pencil
WP20P-25SP	25ft	Pencil
WP25-12SP	12.5ft	Flexible Pencil
WP25-25SP	25ft	Flexible Pencil

WP20PAK      Accessory Kit for WP20P

**CABLE TERMINATIONS:**



**TORCH PACKAGE CONTENTS:**

**BASIC PACKAGE**

Head • Back Cap\* • Handle • Cables

**SWITCH & SHEATHED PACKAGE**

Head • Back Cap\* • Handle • Cables

- Bulbous Style Microswitch c/w 2 Core Cable
- Switch Retaining Boot & Zipper Cover

**STANDARD CABLE FITTINGS**

3/8" Bsp Right Hand Female Connections On  
Power / Water Drain - Argon & Water in Cables

\*Excluding Pencil Style

# WP20, WP20F, WP20P, WP25 CONSUMABLES

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## MAIN CONSUMABLES

Item No	Part No	Description	Pack Qty
1	WP20	Rigid Torch Body	1
2	WP20F	Flexible Torch Body	1
3	WP20P	Pencil Torch Body	1
4	WP25	Flexible Pencil Torch Body	1
5	41V33	Short back Cap	1
6	41V35	Medium Back Cap	1
7	41V24	Long Back Cap	1
8	98W77	Back Cap 'O' Ring	10

### COLLETS

9	13N20	Standard .020" (0.5mm)	5
	13N21	Standard .040" (1.0mm)	5
	13N22	Standard 1/16" (1.6mm)	5
	13N22M	Standard 5/64" (2.0mm)	5
	13N23	Standard 3/32" (2.4mm)	5
	13N24	Standard 1/8" (3.2mm)	5
10	13N20L	Gas Lens .020" (0.5mm)	5
	13N21L	Gas Lens .040" (1.0mm)	5
	13N22L	Gas Lens 1/16" (1.6mm)	5
	13N23L	Gas Lens 3/32" (2.4mm)	5
	13N24L	Gas Lens 1/8" (3.2mm)	5

### COLLET BODIES

11	13N25	.020" (0.5mm)	5
	13N26	.040" (1.0mm)	5
	13N27	1/16" (1.6mm)	5
	13N27M	5/64" (2.0mm)	5
	13N28	3/32" (2.4mm)	5
	13N29	1/8" (3.2mm)	5

### GAS LENS BODIES

12	45V41	Standard .020" (0.5mm)	1
	45V42	Standard .040" (1.0mm)	1
	45V43	Standard 1/16" (1.6mm)	1
	45V46	Standard 5/64" (2.0mm)	1
	45V44	Standard 3/32" (2.4mm)	1
	45V45	Standard 1/8" (3.2mm)	1
13	45V0204S	Large Dia .020"-.040" (0.5 - 1.0mm)	1
	45V116S	Large Dia 1/16" (1.6mm)	1
	45V64S	Large Dia 3/32" (2.4mm)	1
	995795S	Large Dia 1/8" (3.2mm)	1

### CERAMIC CUPS

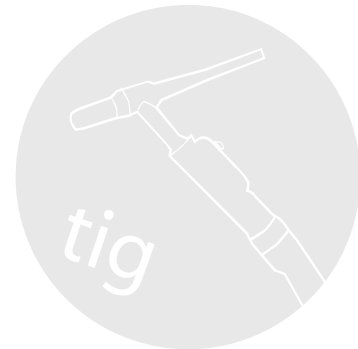
14	13N08	Standard Cup 1/4" Bore	10
	13N09	Standard Cup 5/16" Bore	10
	13N10	Standard Cup 3/8" Bore	10
	13N11	Standard Cup 7/16" Bore	10
	13N12	Standard Cup 1/2" Bore	10
	13N13	Standard Cup 5/8" Bore	10
15	796F70	Long Cup 3/16" Bore	10
	796F71	Long Cup 1/4" Bore	10
	796F72	Long Cup 5/16" Bore	10
	796F73	Long Cup 3/8" Bore	10
16	796F74	X - Long Cup 3/16" Bore	10
	796F75	X - Long Cup 1/4" Bore	10
	796F76	X - Long Cup 5/16" Bore	10
	796F77	X - Long Cup 3/8" Bore	10

### GAS LENS CUPS

17	53N58	Standard Cup 1/4" Bore	10
	53N59	Standard Cup 5/16" Bore	10
	53N60	Standard Cup 3/8" Bore	10
	53N61	Standard Cup 7/16" Bore	10
	53N61-S	Standard Cup 1/2" Bore	10
18	57N75	Large Dia Cup 3/8" Bore	5
	57N74	Large Dia Cup 1/2" Bore	5
	53N88	Large Dia Cup 5/8" Bore	5
	53N87	Large Dia Cup 3/4" Bore	5

## SECONDARY CONSUMABLES

Item No	Part No	Description	Pack Qty
19	105Z55	Handle - Push On	1
	53N06	Handle - Screw On Old Style	1
20	607664	Switch Retaining Boot - BS1	1
21	950/M	Microswitch - Bulbous Button SW1	1
	950/F	Microswitch - Flat Button SW1-F	1
	950-40	Bulbous Microswitch c/w 4mt Cable	1
	950-80	Bulbous Microswitch c/w 8mt Cable	1
	950F-40	Flat Microswitch c/w 4mt Cable	1
	950F-80	Flat Microswitch c/w 8mt Cable	1
22	598882	Standard Heatshield	1
23	54N63-20	Large Gas Lens Heatshield	1
24	45V03	Power Cable Assy 12.5ft - 3/8" Bsp	1
	45V04	Power Cable Assy 25ft - 3/8" Bsp	1
25	45V07	Water / Argon Hose Assy 12.5ft - 3/8" Bsp	1
	45V08	Water / Argon Hose Assy 25ft - 3/8" Bsp	1
26	0315071	Insulation Boot	5
27	SP9002	Neoprene Protective Cover	1 mtr
28	ZC917-10B	10ft Zipper Cover	1
	ZC917-22B	22ft Zipper Cover	1





**WP22A & WP22B COMPATIBLE WELDCRAFT**  
**Tig Welding Torch Water Cooled - Rating 250 Amps DC, 175 Amps AC**



**TORCH PACKAGES**

**WP22A TORCHES**

Item No	Length	Head Style
WP22A-3	3ft	7" Barrel
WP22A-12	12.5ft	7" Barrel
WP22A-25	25ft	7" Barrel

**WP22B TORCHES**

Item No	Length	Head Style
WP22B-3	3ft	3" Barrel
WP22B-12	12.5ft	3" Barrel
WP22B-25	25ft	3" Barrel

**CABLE TERMINATIONS:**



**TORCH PACKAGE CONTENTS:**

- TORCH PACKAGE**  
 Head • Collet Knob • Handle • Cables
- STANDARD CABLE FITTINGS**  
 3/8" Bsp Right Hand Female Connections On  
 Power / Water Drain - Argon & Water in Cables

# WP22A & WP22B CONSUMABLES

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## MAIN CONSUMABLES

Item No	Part No	Description	Pack Qty
1	WP22A	Torch Body - 7" Long	1
2	WP22B	Torch Body - 3" Long	1
3	22-7	Collet Knob c/w 'O' Ring	1
4	98W77	'O' Ring	10

### COLLETS STANDARD

5	22N20A	Standard .020" (0.5mm) - WP22A	2
	22N20B	Standard .020" (0.5mm) - WP22B	2
	22N21A	Standard .040" (1.0mm) - WP22A	2
	22N21B	Standard .040" (1.0mm) - WP22B	2
	22N22A	Standard 1/16" (1.6mm) - WP22A	2
	22N22B	Standard 1/16" (1.6mm) - WP22B	2
	22N23A	Standard 3/32" (2.4mm) - WP22A	2
	22N23B	Standard 3/32" (2.4mm) - WP22B	2
	22N24A	Standard 1/8" (3.2mm) - WP22A	2
	22N24B	Standard 1/8" (3.2mm) - WP22B	2

### COLLETS GAS LENS

6	22N20AL	Gas Lens .020" (0.5mm) - WP22A	2
	22N20BL	Gas Lens .020" (0.5mm) - WP22B	2
	22N21AL	Gas Lens .040" (1.0mm) - WP22A	2
	22N21BL	Gas Lens .040" (1.0mm) - WP22B	2
	22N22AL	Gas Lens 1/16" (1.6mm) - WP22A	2
	22N22BL	Gas Lens 1/16" (1.6mm) - WP22B	2
	22N23AL	Gas Lens 3/32" (2.4mm) - WP22A	2
	22N23BL	Gas Lens 3/32" (2.4mm) - WP22B	2
	22N24AL	Gas Lens 1/8" (3.2mm) - WP22A	2
	22N24BL	Gas Lens 1/8" (3.2mm) - WP22B	2

### COLLET BODIES

7	13N25	.020" (0.5mm)	5
	13N26	.040" (1.0mm)	5
	13N27	1/16" (1.6mm)	5
	13N28	3/32" (2.4mm)	5
	13N29	1/8" (3.2mm)	5

### GAS LENS BODIES

8	45V41	Standard .020" (0.5mm)	1
	45V42	Standard .040" (1.0mm)	1
	45V43	Standard 1/16" (1.6mm)	1
	45V44	Standard 3/32" (2.4mm)	1
	45V45	Standard 1/8" (3.2mm)	1
9	45V0204S	Large Dia .020"- .040" (0.5 - 1.0mm)	1
	45V116S	Large Dia 1/16" (1.6mm)	1
	45V64S	Large Dia 3/32" (2.4mm)	1
	995795S	Large Dia 1/8" (3.2mm)	1

### CERAMIC CUPS

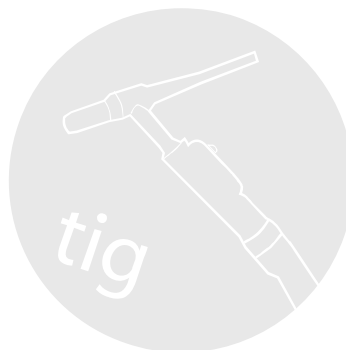
10	13N08	Standard Cup 1/4" Bore	10
	13N09	Standard Cup 5/16" Bore	10
	13N10	Standard Cup 3/8" Bore	10
	13N11	Standard Cup 7/16" Bore	10
	13N12	Standard Cup 1/2" Bore	10
	13N13	Standard Cup 5/8" Bore	10
11	796F70	Long Cup 3/16" Bore	10
	796F71	Long Cup 1/4" Bore	10
	796F72	Long Cup 5/16" Bore	10
	796F73	Long Cup 3/8" Bore	10
12	796F74	X - Long Cup 3/16" Bore	10
	796F75	X - Long Cup 1/4" Bore	10
	796F76	X - Long Cup 5/16" Bore	10
	796F77	X - Long Cup 3/8" Bore	10

## GAS LENS CUPS

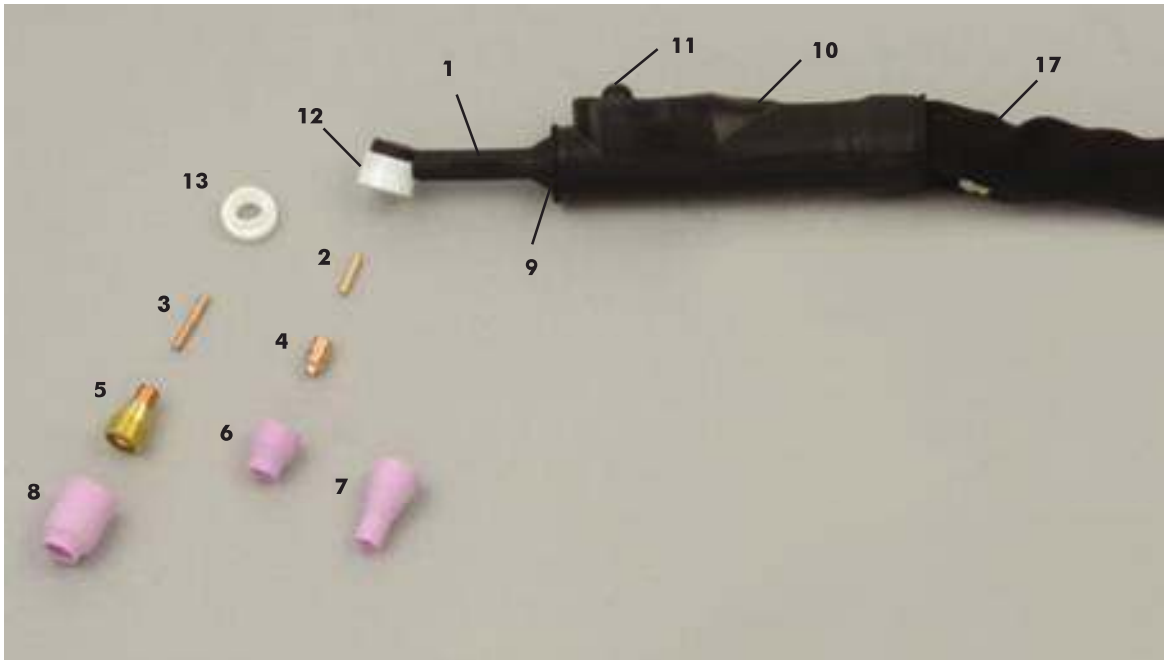
Item No	Part No	Description	Pack Qty
13	53N58	Standard Cup 1/4" Bore	10
	53N59	Standard Cup 5/16" Bore	10
	53N60	Standard Cup 3/8" Bore	10
	53N61	Standard Cup 7/16" Bore	10
	53N61-S	Standard Cup 1/2" Bore	10
14	57N75	Large Dia Cup 3/8" Bore	5
	57N74	Large Dia Cup 1/2" Bore	5
	53N88	Large Dia Cup 5/8" Bore	5
	53N87	Large Dia Cup 3/4" Bore	5
	53N89	Large Dia Cup 5/16" Bore Short Length	5

## SECONDARY CONSUMABLES

15	22-8A	7" Barrel	1
16	22-8B	3" Barrel	1
17	22-9	Insulating Boot	1
18	18R-1	Barrel Retaining Screw	2
19	22-10	Cup Gasket	1
20	54N63-22	Large Dia Gas Lens Heatshield	1
21	45V03HD-3	Power Cable Assy 3ft - 3/8" Bsp	1
	45V03HD	Power Cable Assy 12.5ft - 3/8" Bsp	1
	45V04HD	Power Cable Assy 25ft - 3/8" Bsp	1
22	45V07HD-3	Water / Argon Hose Assy 3ft - 3/8" Bsp	1
	45V07HD	Water / Argon Hose Assy 12.5ft - 3/8" Bsp	1
	45V08HD	Water / Argon Hose Assy 25ft - 3/8" Bsp	1
23	0315071	Insulation Boot	5
24	SP9002	Neoprene Protective Cover	1 mtr
25	ZC917-2B	2ft Zipper Cover	1
	ZC917-10B	10ft Zipper Cover	1
	ZC917-22B	22ft Zipper Cover	1



**WP24 COMPATIBLE WELDCRAFT**  
**Tig Welding Torch Air Cooled - Rating 100 Amps DC with Gas Lens**



**TORCH PACKAGES**

**TORCHES - BASIC**

Item No	Length	Head Style
WP24-12	12.5ft	Rigid
WP24-25	25ft	Rigid
WP24AK	Accessory Kit	

**TORCHES - SWITCHED & SHEATHED**

Item No	Length	Head Style
WP24-12SP	12.5ft	Rigid
WP24-25SP	25ft	Rigid

**TORCH PACKAGE CONTENTS:**

**BASIC PACKAGE**

Head • Handle • Cables

**STANDARD MONO CABLE FITTINGS**

3/8" Bsp Right Hand Female

**TORCH PACKAGE CONTENTS:**

**SWITCH & SHEATHED PACKAGE**

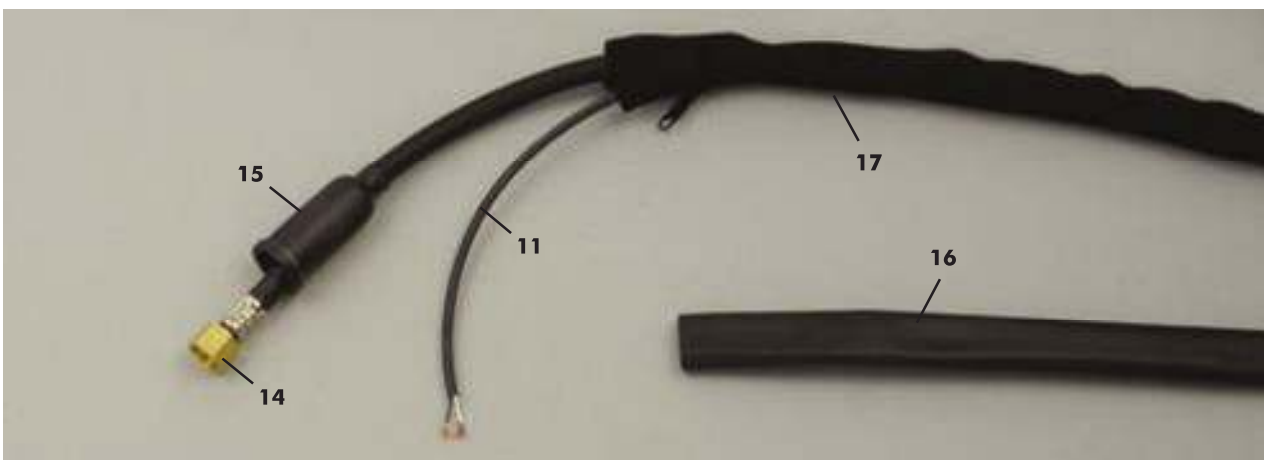
Head • Handle • Cables

- Bulbous Style Microswitch c/w 2 Core Cable
- Switch Retaining Boot & Zipper Cover

**STANDARD MONO CABLE FITTINGS**

3/8" Bsp Right Hand Female

**CABLE TERMINATIONS:**



# WP24 CONSUMABLES

105

## MAIN CONSUMABLES

Item No	Part No	Description	Pack Qty
1	WP24	Rigid Torch Body	1

### COLLETS

2	53N15	Standard .020" (0.5mm)	5
	53N16	Standard .040" (1.0mm)	5
	53N14	Standard 1/16" (1.6mm)	5

### COLLETS GAS LENS

3	53N62	Gas Lens .020" (0.5mm)	5
	53N63	Gas Lens .040" (1.0mm)	5
	53N64	Gas Lens 1/16" (1.6mm)	5

### COLLET BODIES

4	53N17	.020" (0.5mm)	5
	53N18	.040" (1.0mm)	5
	53N19	1/16" (1.6mm)	5

### GAS LENS BODIES

5	45V41	Standard .020" (0.5mm)	1
	45V42	Standard .040" (1.0mm)	1
	45V43	Standard 1/16" (1.6mm)	1

### CERAMIC CUPS

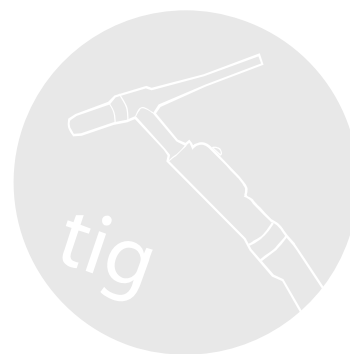
6	53N23	Standard Cup .165" Bore	10
	53N24	Standard Cup 1/4" Bore	10
	53N25	Standard Cup 5/16" Bore	10
	53N27	Standard Cup 3/8" Bore	10
7	53N26	Long Cup 1/4" Bore	10
	53N28	Long Cup 3/8" Bore	10

### GAS LENS CUPS

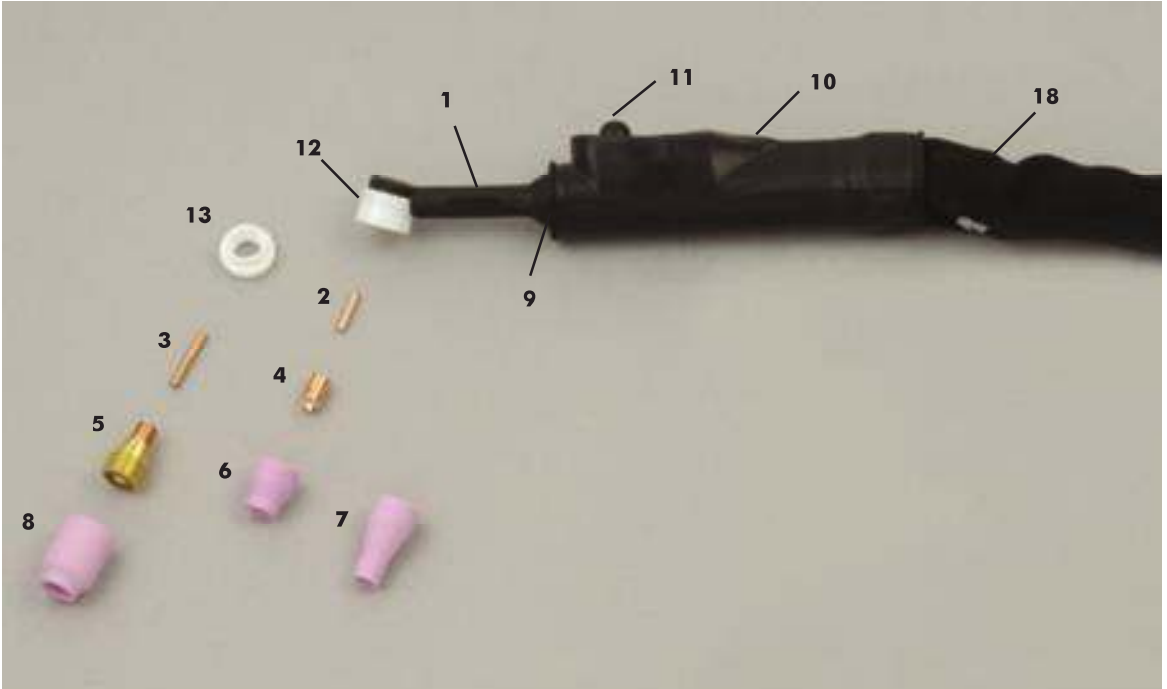
8	53N58	Standard Cup 1/4" Bore	10
	53N59	Standard Cup 5/16" Bore	10
	53N60	Standard Cup 3/8" Bore	10
	53N61	Standard Cup 7/16" Bore	10
	53N61-S	Standard Cup 1/2" Bore	10

## SECONDARY CONSUMABLES

Item No	Part No	Description	Pack Qty
9	105Z55	Handle - Push On	1
10	607664	Switch Retaining Boot - BS1	1
11	950/M	Microswitch - Bulbous Button SW1	1
	950/F	Microswitch - Flat Button SW1-F	1
	950-40	Bulbous Microswitch c/w 4mt Cable	1
	950-80	Bulbous Microswitch c/w 8mt Cable	1
	950F-40	Flat Microswitch c/w 4mt Cable	1
	950F-80	Flat Microswitch c/w 8mt Cable	1
12	53N22	Standard Heatshield	1
13	53N66	Gas Lens Heatshield	1
14	56Y38	Mono Power Cable Assy 12.5ft - 3/8" Bsp	1
	56Y97	Mono Power Cable Assy 25ft - 3/8" Bsp	1
15	0315071	Insulation Boot	5
16	SP9002	Neoprene Protective Cover	1 mtr
17	ZC917-10B	10ft Zipper Cover	1
	ZC917-22B	22ft Zipper Cover	1



## WP24W COMPATIBLE WELDCRAFT Tig Welding Torch Water Cooled - Rating 180 Amps DC, 150 Amps AC



### TORCH PACKAGES

#### TORCHES - BASIC

Item No	Length	Head Style
WP24W-12	12.5ft	Rigid
WP24W-25	25ft	Rigid
WP24AK	Accessory Kit	

#### TORCHES - SWITCHED & SHEATHED

Item No	Length	Head Style
WP24W-12SP	12.5ft	Rigid
WP24W-25SP	25ft	Rigid

#### TORCH PACKAGE CONTENTS:

##### BASIC PACKAGE

Head • Handle • Cables

##### STANDARD CABLE FITTINGS

3/8" Bsp Right Hand Female Connections On  
Power / Water Drain - Argon & Water in Cables

#### TORCH PACKAGE CONTENTS:

##### SWITCH & SHEATHED PACKAGE

Head • Handle • Cables

- Bulbous Style Microswitch c/w 2 Core Cable
- Switch Retaining Boot & Zipper Cover

##### STANDARD CABLE FITTINGS

3/8" Bsp Right Hand Female Connections On  
Power / Water Drain - Argon & Water in Cables

#### CABLE TERMINATIONS:



# WP24W CONSUMABLES

107

## MAIN CONSUMABLES

Item No	Part No	Description	Pack Qty
1	WP24W	Rigid Torch Body	1

### COLLETS (Standard)

2	53N15	Standard .020" (0.5mm)	5
	53N16	Standard .040" (1.0mm)	5
	53N14	Standard 1/16" (1.6mm)	5
	24C332	Standard 3/32" (2.4mm)	5

### COLLETS (Gas Lens)

3	53N62	Gas Lens .020" (0.5mm)	5
	53N63	Gas Lens .040" (1.0mm)	5
	53N64	Gas Lens 1/16" (1.6mm)	5
	53N64S	Gas Lens 3/32" (2.4mm)	5
	24GLC332	Gas Lens 3/32" (2.4mm)	5

### COLLET BODIES

4	53N17	.020" (0.5mm)	5
	53N18	.040" (1.0mm)	5
	53N19	1/16" (1.6mm)	5
	24CB332	3/32" (2.4mm)	5

### GAS LENS BODIES

5	45V41	Standard .020" (0.5mm)	1
	45V42	Standard .040" (1.0mm)	1
	45V43	Standard 1/16" (1.6mm)	1
	45V44	Standard 3/32" (2.4mm)	1

### CERAMIC CUPS

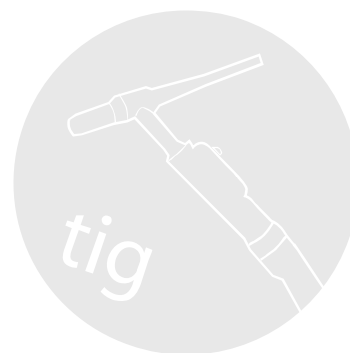
6	53N23	Standard Cup .165" Bore	10
	53N24	Standard Cup 1/4" Bore	10
	53N25	Standard Cup 5/16" Bore	10
	53N27	Standard Cup 3/8" Bore	10
7	53N26	Long Cup 1/4" Bore	10
	53N28	Long Cup 3/8" Bore	10

### GAS LENS CUPS

8	53N58	Standard Cup 1/4" Bore	10
	53N59	Standard Cup 5/16" Bore	10
	53N60	Standard Cup 3/8" Bore	10
	53N61	Standard Cup 7/16" Bore	10
	53N61-S	Standard Cup 1/2" Bore	10

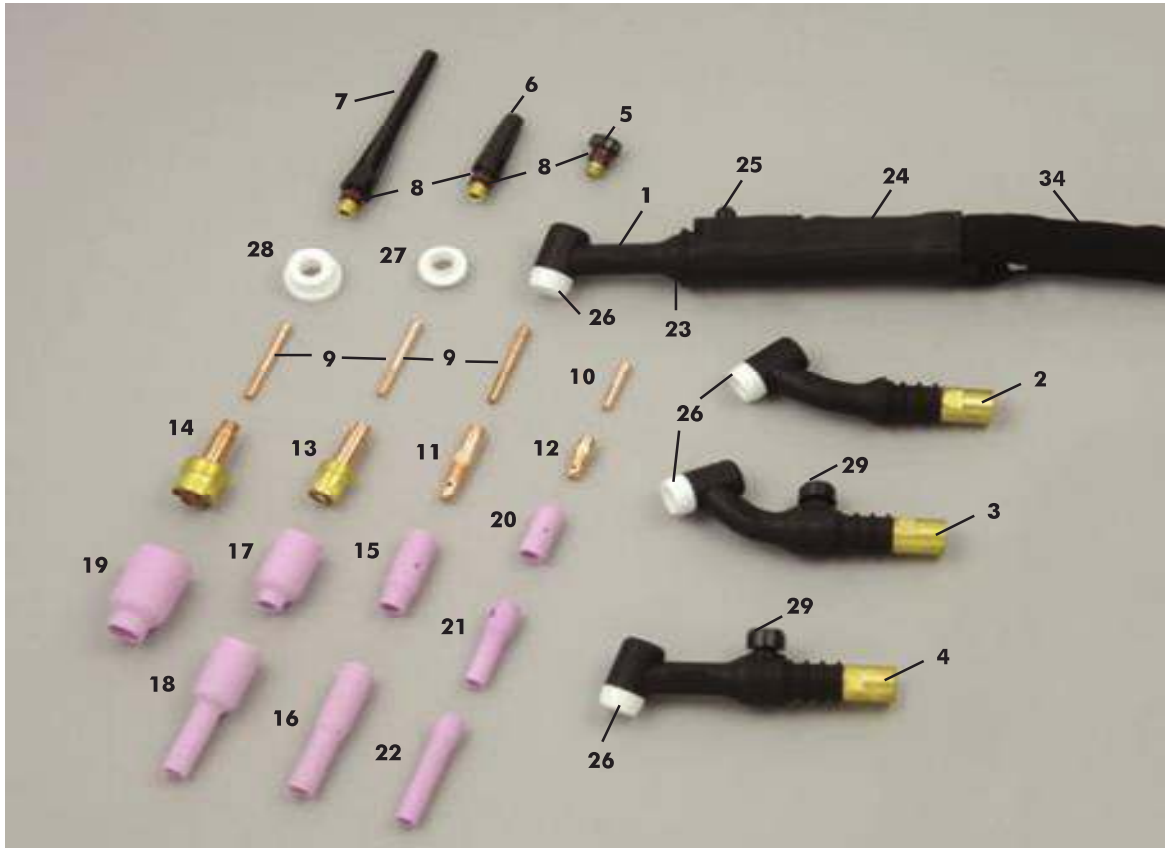
## SECONDARY CONSUMABLES

Item No	Part No	Description	Pack Qty
9	105Z55	Handle - Push On	1
10	607664	Switch Retaining Boot - BS1	1
11	950/M	Microswitch - Bulbous Button SW1	1
	950/F	Microswitch - Flat Button SW1-F	1
	950-40	Bulbous Microswitch c/w 4mt Cable	1
	950-80	Bulbous Microswitch c/w 8mt Cable	1
	950F-40	Flat Microswitch c/w 4mt Cable	1
	950F-80	Flat Microswitch c/w 8mt Cable	1
12	53N22	Standard Heatshield	1
13	53N66	Gas Lens Heatshield	1
14	45V03	Power Cable Assy 12.5ft - 3/8" Bsp	1
	45V04	Power Cable Assy 25ft - 3/8" Bsp	1
15	45V07	Water / Argon Hose Assy 12.5ft - 3/8" Bsp	1
	45V08	Water / Argon Hose Assy 25ft - 3/8" Bsp	1
16	0315071	Insulation Boot	5
17	SP9002	Neoprene Protective Cover	1 mtr
18	ZC917-10B	10ft Zipper Cover	1
	ZC917-22B	22ft Zipper Cover	1





**WP26, WP26F, WP26FV, WP26V, COMPATIBLE WELDCRAFT  
Tig Welding Torch Air Cooled - Rating 200 Amps DC, 150 Amps AC**



**TORCHES - BASIC**

Item No	Length	Head Style
WP26-12	12.5ft	Rigid
WP26-25	25ft	Rigid
WP26F-12	12.5ft	Flexible
WP26F-25	25ft	Flexible
WP26FV-12	12.5ft	Flexible/Valve
WP26FV-25	25ft	Flexible/Valve
WP26V-12	12.5ft	Valve
WP26V-25	25ft	Valve
WP18AK	Accessory Kit	

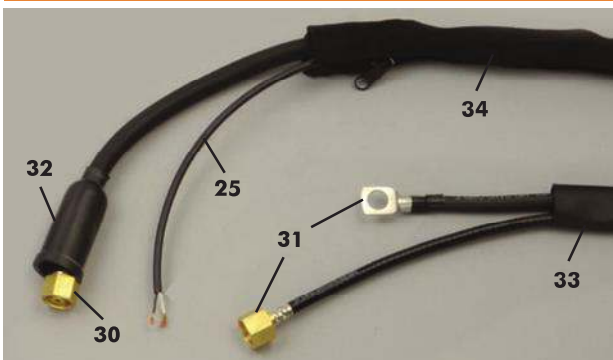
**TORCHES - SWITCHED & SHEATHED**

Item No	Length	Head Style
WP26-12SP	12.5ft	Rigid
WP26-25SP	25ft	Rigid
WP26F-12SP	12.5ft	Flexible
WP26F-25SP	25ft	Flexible
WP26FV-12SP	12.5ft	Flexible/Valve
WP26FV-25SP	25ft	Flexible/Valve
WP26V-12SP	12.5ft	Valve
WP26V-25SP	25ft	Valve

**OPTIONAL TWO PIECE CABLES AVAILABLE AT NO EXTRA COST**

FOR LUG TERMINATION ADD -2 TO PART NUMBER eg: WP26-12-2SP  
FOR DINSE TERMINATION ADD -2D TO PART NUMBER eg: WP26-12-2DSP

**CABLE TERMINATIONS:**



**TORCH PACKAGE CONTENTS:**

**BASIC PACKAGE**

Head • Back Cap • Handle • Cables

**SWITCH & SHEATHED PACKAGE**

Head • Back Cap • Handle • Cables

- Bulbous Style Microswitch c/w 2 Core Cable
- Switch Retaining Boot & Zipper Cover

**STANDARD MONO CABLE FITTINGS**

3/8" Bsp Right Hand Female

**OPTIONAL 2 PIECE CABLE FITTINGS**

3/8" Bsp Right Hand Female On Gas - Lug Termination On Power

# WP26, WP26F, WP26FV, WP26V CONSUMABLES

109

## MAIN CONSUMABLES

Item No	Part No	Description	Pack Qty
1	WP26	Rigid Torch Body	1
2	WP26F	Flexible Torch Body	1
3	WP26FV	Flexible Torch Body c/w Argon Valve	1
4	WP26V	Torch Body c/w Argon Valve	1
5	57Y04	Short back Cap	1
6	300M	Medium Back Cap	1
7	57Y02	Long Back Cap	1
8	98W18	Back Cap 'O' Ring	10

## COLLETS

9	10N21	Standard .020" (0.5mm)	5
	10N22	Standard .040" (1.0mm)	5
	10N23	Standard 1/16" (1.6mm)	5
	10N26	Standard 5/64" (2.0mm)	5
	10N24	Standard 3/32" (2.4mm)	5
	10N25	Standard 1/8" (3.2mm)	5
10	10N21S	Stubby .020" (0.5mm)	5
	10N22S	Stubby .040" (1.0mm)	5
	10N23S	Stubby 1/16" (1.6mm)	5
	10N24S	Stubby 3/32" (2.4mm)	5
	10N25S	Stubby 1/8" (3.2mm)	5

## COLLET BODIES

11	10N29	Standard .020" (0.5mm)	5
	10N30	Standard .040" (1.0mm)	5
	10N31	Standard 1/16" (1.6mm)	5
	10N32	Standard 3/32" (2.4mm)	5
	10N28	Standard 1/8" (3.2mm)	5
12	17CB20	Stubby .020" - 1/8" (0.5 - 3.2mm)	5

## GAS LENS BODIES

13	45V29	Standard .020" (0.5mm)	1
	45V24	Standard .040" (1.0mm)	1
	45V25	Standard 1/16" (1.6mm)	1
	45V26	Standard 3/32" (2.4mm)	1
	45V27	Standard 1/8" (3.2mm)	1
14	45V0204	Large Dia .020"-.040" (0.5 - 1.0mm)	1
	45V116	Large Dia 1/16" (1.6mm)	1
	45V64	Large Dia 3/32" (2.4mm)	1
	995795	Large Dia 1/8" (3.2mm)	1

## CERAMIC CUPS

15	10N50	Standard Cup 1/4" Bore	10
	10N49	Standard Cup 5/16" Bore	10
	10N48	Standard Cup 3/8" Bore	10
	10N47	Standard Cup 7/16" Bore	10
	10N46	Standard Cup 1/2" Bore	10
	10N45	Standard Cup 5/8" Bore	10
	10N44	Standard Cup 3/4" Bore	10
16	10N50L	Long Cup 1/4" Bore	10
	10N49L	Long Cup 5/16" Bore	10
	10N48L	Long Cup 3/8" Bore	10
	10N47L	Long Cup 7/16" Bore	10

## ALTERNATIVE 2 PIECE CABLE TERMINATIONS:



## GAS LENS CUPS

Item No	Part No	Description	Pack Qty
17	54N18	Standard Cup 1/4" Bore	10
	54N17	Standard Cup 5/16" Bore	10
	54N16	Standard Cup 3/8" Bore	10
	54N15	Standard Cup 7/16" Bore	10
	54N14	Standard Cup 1/2" Bore	10
	54N19	Standard Cup 11/16" Bore	10
18	54N17L	Long Cup 5/16" Bore	10
	54N16L	Long Cup 3/8" Bore	10
	54N15L	Long Cup 7/16" Bore	10
	54N14L	Long Cup 1/2" Bore	10
19	57N75	Large Dia Cup 3/8" Bore	5
	57N74	Large Dia Cup 1/2" Bore	5
	53N88	Large Dia Cup 5/8" Bore	5
	53N87	Large Dia Cup 3/4" Bore	5

## CERAMIC CUPS FOR USE WITH ITEM 12

20	13N08	Standard Cup 1/4" Bore	10
	13N09	Standard Cup 5/16" Bore	10
	13N10	Standard Cup 3/8" Bore	10
	13N11	Standard Cup 7/16" Bore	10
	13N12	Standard Cup 1/2" Bore	10
	13N13	Standard Cup 5/8" Bore	10
21	796F70	Long Cup 3/16" Bore	10
	796F71	Long Cup 1/4" Bore	10
	796F72	Long Cup 5/16" Bore	10
	796F73	Long Cup 3/8" Bore	10
22	796F74	X - Long Cup 3/16" Bore	10
	796F75	X - Long Cup 1/4" Bore	10
	796F76	X - Long Cup 5/16" Bore	10
	796F77	X - Long Cup 3/8" Bore	10

## SECONDARY CONSUMABLES

23	10N15	Handle - Push On	1
24	607663	Switch Retaining Boot - BL1	1
25	950/M	Microswitch - Bulbous Button SW1	1
	950/F	Microswitch - Flat Button SW1-F	1
	950-40	Bulbous Microswitch c/w 4mt Cable	1
	950-80	Bulbous Microswitch c/w 8mt Cable	1
	950F-40	Flat Microswitch c/w 4mt Cable	1
	950F-80	Flat Microswitch c/w 8mt Cable	1
26	18CG	Standard Heatshield	1
27	54N01	Gas Lens Heatshield	1
28	54N63	Large Gas Lens Insulator	1
29	VS-1	Valve Stem WP26V & WP26FV	1
30	46V28	Mono Power Cable Assy 12.5ft - 3/8" Bsp	1
	46V30	Mono Power Cable Assy 25ft - 3/8" Bsp	1
31	46V28-2	2 Piece Power Cable Assy 12.5ft - Lug / 3/8" Bsp	1
	46V30-2	2 Piece Power Cable Assy 25ft - Lug / 3/8" Bsp	1
32	0315071	Insulation Boot	5
33	6091	Neoprene Protective Cover	1 mtr
34	ZC1826-10B	10ft Zipper Cover	1
	ZC1826-22B	22ft Zipper Cover	1